



Power Control Module Installation Trailblazer/Envoy 4.2L (part #20003,20303)

1. **Disconnect Negative Battery Cable**
2. **Locate Stock ECM(computer) on the drivers side of the engine (fig#1).**



Fig # 1 ECM

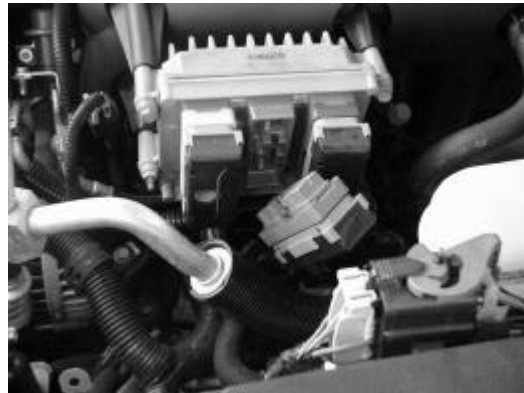


Fig #2 middle harness

3. **Remove the middle harness by backing out the 9/32 bolt counterclockwise (fig#2).**
4. **Install JET PCM (fig#3) and tighten extender bolt (fig#4).**



Fig # 3 installing JET PCM



Fig # 4 tighten extender bolt

5. Reinstall factory wiring harness onto JET PCM (fig#5)
6. Reconnect negative battery cable
7. Start vehicle and make sure no warning lights are on and vehicle is operating properly
8. Use 89 or higher octane fuel for best performance



Fig # 5 reinstalling factory harness



Fig # 6 installation complete

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